

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

> SUPERON SCHWEISSTECHNIK INDIA LTD, INDIA Name of Company:

Type of Welding Consumable: Section 3 - Covered Electrodes

> Trade Name: Super Optimal 7016

Welding Position: Downhand, horizontal-vertical, vertical upward and overhead only.

Joint Type: Butt and Fillet Welding.

> 3Y40, suitable for welding steel Grade(s) EH40, EH36, EH32 (and any Grade:

> > corresponding strength grade(s) of lower toughness), using manual metal

arc welding with covered electrodes.

Remarks: Approved low hydrogen consumable, conforming to standard H5.



Date: 15 January 2014

Valid until: 15 January 2015

I S Nirankari

Principal Specialist to Lloyd's Register EMEA A member of the Lloyd's Register group



CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

> SUPERON SCHWEISSTECHNIK INDIA LTD, INDIA Name of Company:

Type of Welding Consumable: Section 3 - Covered Electrodes

> Trade Name: Super Optimal 7018

Downhand, horizontal-vertical, vertical upward and overhead only. Welding Position:

Joint Type: Butt and Fillet Welding.

> 3Y40, suitable for welding steel Grade(s) EH40, EH36, EH32 (and any Grade:

corresponding strength grade(s) of lower toughness), using manual metal

arc welding with covered electrodes.

Approved low hydrogen consumable, conforming to standard H5. Remarks:



Date:

15 January 2014

Valid until:

15 January 2015

I S Nirankari

Principal Specialist to Lloyd's Register EMEA A member of the Lloyd's Register group



CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Name of Company: SUPERON SCHWEISSTECHNIK INDIA LTD, INDIA

Type of Welding Consumable: Section 3 - Covered Electrodes

Trade Name: Super Optimal 7018S

Welding Position: Downhand, horizontal-vertical, vertical upward and overhead only.

Joint Type: Butt and Fillet Welding.

Grade: 4Y40, suitable for welding steel Grade(s) FH40, FH36, FH32 (and any

corresponding strength grade(s) of lower toughness), using manual metal

arc welding with covered electrodes.

Remarks: Approved low hydrogen consumable, conforming to standard H5.



Date: 30 January 2014

Valid until: 15 January 2015

Mu.

J S Nirankari

Principal Specialist to Lloyd's Register EMEA A member of the Lloyd's Register group